

Metro Detroit Metalworking Club

March '09

Beginning balance	766.96	President	Rick Chownyk
2007 dues income		V. President	Emil Cafarelli
Non-dues income		Treasurer	Ken Hunt
New balance	\$766.96	Editor/Lib	James Howard
Expenses	-\$0.00	Publisher	John Lee
Total on deposit	\$505.49.	Webmaster	Dan Hittenmark

President's Message:

April is here and that means one of my busiest months of the year! With the Rock and Gem show the 17-19th and N.A.M.E.S. The same weekend it's going to be a lot of FUN! Don and myself will be demonstrating aluminum casting, one time, on Saturday at Names, with the rest of the weekend at the rock show. This month's meeting will be about surface finish of machining. I will have a few sample pieces and describe how I grind the cutter (flycutter) speeds and feeds, and lubricants. If I remember I will bring a device that measures it electronically also. I will not be the only one speaking, of course, as I expect a few of you guys to also bring in a few samples and talk about your tips and tricks!! I am sure Phil has a few of them as well as Ron!!! If you have had problems with not getting the finish you are looking for, bring them in also! Maybe we can figure' it out! Joe P. I looked thru all my old Buckley pictures and I don't have any pics of the wheel windmill. They must have been on the computer that had the hard drive fail on a couple of years ago... Sorry. Well, I can't think of much more to say, so we'll see ya at the meeting! Rick

Next meeting: 4-8-09 Room R-128 Macomb Community College (South Campus)

MDMC Minutes 11 March 2009

Ron Schmidt showed heavy duty chip cuts made on his shaper.



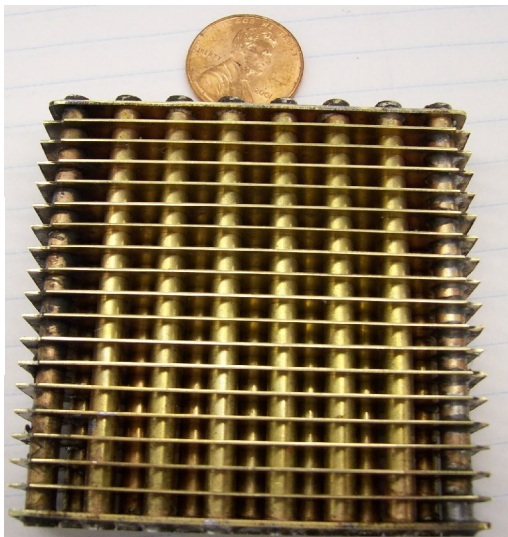
Joe Pietsch showed a booklet, 40 Power tools you can make, and a mystery shear tool.

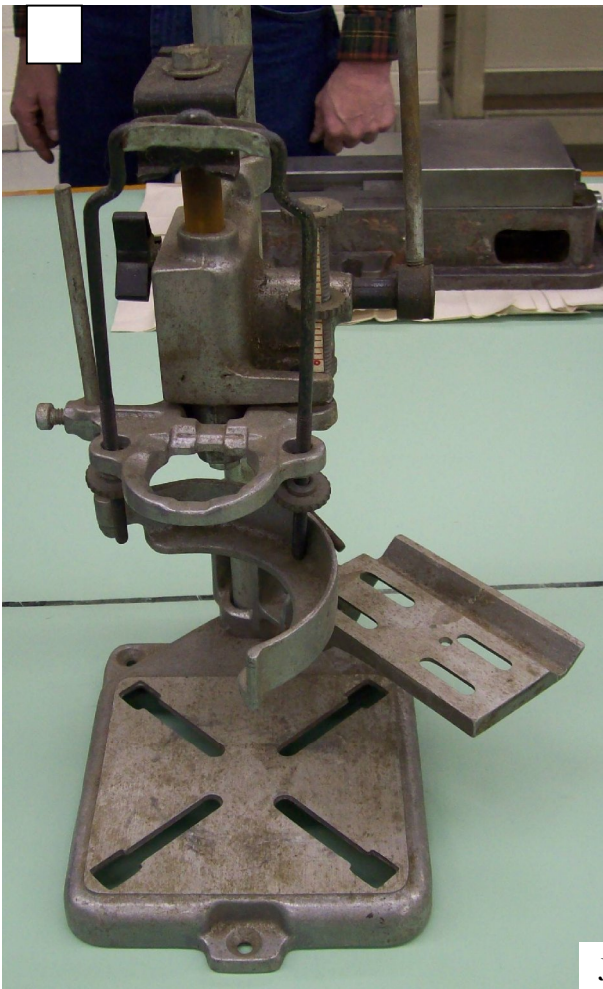
Rick demonstrated a series of lathe and mill tools and reviewed design features and methods, including angle blocks, v-blocks and parallels. James Howard, Metro Detroit Metalworking Club

Technology Club

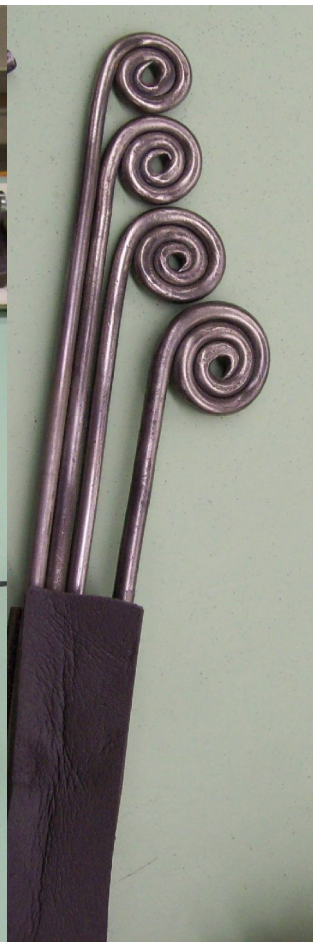
Next Meeting April 11
1PM Macomb Community College
(South campus) Room T-122

Steve Huck's miniature radiator

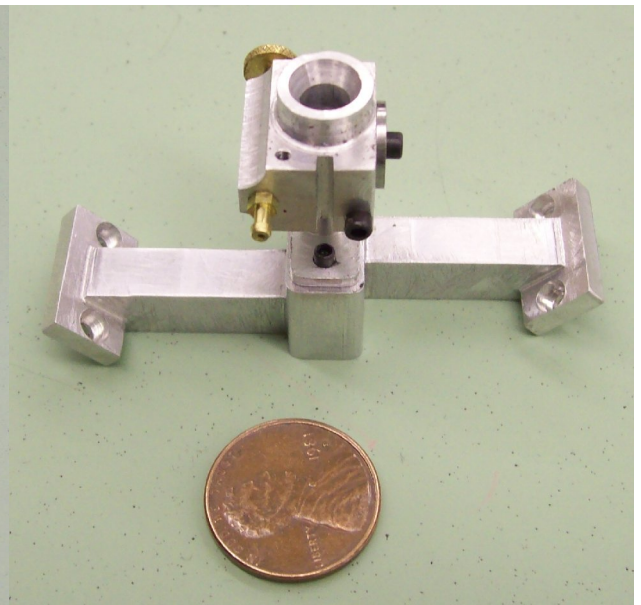




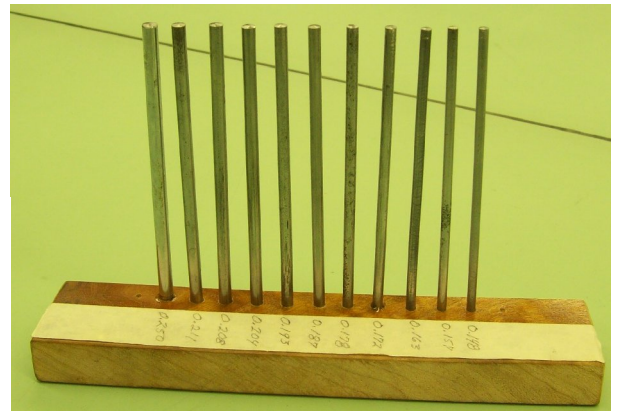
Rick Chownyk giving away a drill,
Drill press



James Howard scrolls
made from election
signs. To the right are
different diameters from
various signs.



Steve Huck's miniature carburetor



Rick Chownyk
demonstrating a vise.
In the front is a vise
stop he made for this
vise.

